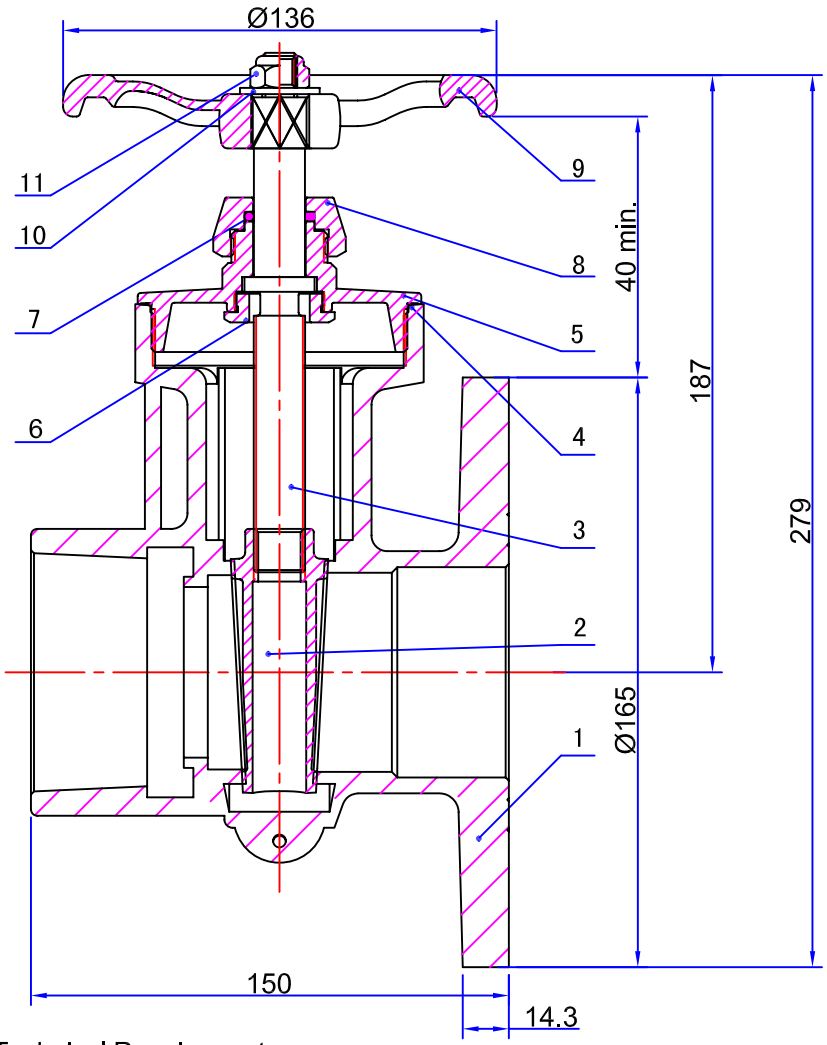
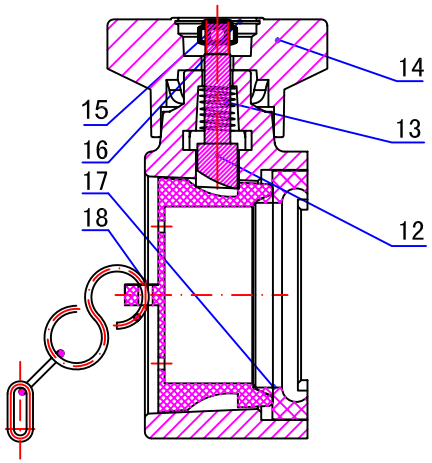




Technical Requirements:

1.To assemble the components per required, and to check if all components are correctly fixed;

2.Handwheel and guard knob can be flexibly rotated; The closing direction of valve shall be marked on handwheel;

3.The complete turns of handwheel to fully open a closed valve shall be 8 to 10 turns;

4.The specification of inlet flange at the bottom is DN65 and it is per the requirements of standard BS 10(Table D);

5. After assembled, the sealing test(under pressure of 16.5bar and kept for 2 minutes) and pressure test(under pressure of 22.5 bar and kept for 2 minutes), no leakage and damage that affect normal operation shall be caused.

No.	Drawing No.	Name	Q'TY	Material	Weight	Remark
18	DLV03-037-11	Cap with chain	1	Assembly		
17	DLJ01-007-07	Sealing ring	1	Rubber		
16	DLV03-037-10	Cap	1	Plastic		
15	GB/T 889.1-2000	Nut M8	1	Steel		Galvanized
14	DLV03-037-08	Guard knob	1	Brass		
13	DLJ01-007-04	Spring	1	SUS304		
12	DLV03-040-07	Tag	1	Brass		
11	GB/T 889.1-2000	Nut M12	1	Steel		Galvanized
10	GB/T 97.1-2002	Hand wheel gasket	1	Steel		Galvanized
9	DLV03-037-01	Handwheel	1	Brass		Red
8	DLV03-040-06	Nut	1	Brass		
7	GB/T 1235-76	Valve stem O-ring	1	Rubber		Ø22×Ø3
6	DLV03-040-05	Nut	1	Brass		
5	DLV03-040-04	Valve cap	1	Brass		Ø80×Ø2
4	GB/T 1235-76	Valve cap O-ring	1	Rubber		
3	DLV03-040-03	Stem	1	Brass		
2	DLV03-040-02	Disc	1	Brass		
1	DLV03-040D-01	Dody	1	LG2		

				2.5"Flanged Landing Valve	Code No. HV011
Zone	Revision note	Date	Signature	Assembly	W.T.8.22Kg / Scale
Drawn		Audit			Hydrotech
Checked		Approved			